

DART AEROSPACE LTD	Work Order:	39952
Description: WHEEL M3E	Part Number:	D67-43001- 247
Dwg: D67-43001	Qty:	247

Rev	Date	Change		Revised By	Approved
		New issue		<i>RE</i>	<i>RE</i>

ORIGINAL

A

8

3

1

RELEASED
06/02/2024

SCALE 1:000
MATERIAL: 1125 THK, 6061-T6, 00-A-250711

Technical drawing of a rectangular component with a central slot and a stepped corner. The top edge is labeled '825'. The left edge has a dimension of '1.35'. The right edge has a dimension of '1.13'. The bottom edge has a dimension of '2.25'. A vertical line on the right is labeled '125 THK'.

12E AND SPEC.
47-2C UDC
N7601.

Φ1.00 REF

SCALE 0.250
MATERIAL: 1.25 OD X 1.25 WALL, 6061-T6, W-W-1-700/6
-257 INNER TUBE

The technical drawing shows a component with a central horizontal slot. On the left, a circular feature has a diameter of 0.52 and a thickness of 0.138. On the right, another circular feature has a diameter of 0.6 and a thickness of 0.131. The total width of the component is 0.575.

44
SCALE 2.000

55

9

A technical drawing of a vertical pipe section. The total height is 52.85. A detail at the top shows a hole with a diameter of Ø 1.00 and a thickness of .90. The drawing includes a scale bar at the bottom.

W/I/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 21/07/2008 11:43:32 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 40689

Part Number: PB6743001247

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WIA

PL 08-07-28 5

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/29/08

Job Completion



mf 08-07-28

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 21/07/2008 11:43:32 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: INNER TUBE		
Job Number	: 40689					
Estimate Number	: 13429					
P.O. Number	:			Part Number	: PB6743001247	
This Issue	: 21/07/2008		S.O. No. :	Drawing Number	: B6743001 P.23	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	Drawing Revision	: B1	
Previous Run	:			Material	:	
Written By	:			Due Date	: 01/08/2008	
Checked & Approved By	<u>Jul 08.7.21</u>			Qty:	5	
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec			Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W 
		Comment: Qty.: 4.6244 f(s)/Unit Total : 23.1221 f(s) ALUM. TUBING 1.250x.125W batch: <u>m18641=4</u> <u>m18147=1</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr
3.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP 
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE 
		Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr
5.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP 